Process Flow Diagram (PFD)

Purpose: A process flow diagram is a visual representation of the flow of a manufacturing process as well as the associated quality control checkpoints. Specific symbols are used to represent manufacturing processes, inspection points, decision points, documents, loops, and their interactions.

A process flow diagram shall include:

- 1. A review of the process flow of the given part starting with raw material and moving through to shipping of the finished goods.
- 2. Document all major manufacturing processes, quality check points, decisions, documents, and loops of the given part on a flow diagram.
- 3. Review the flow diagram and ensure the flow diagram matches the flow of the specific part.

Below is a link to a process flow diagram for an injection molded silicone part: Standard Flow Diagram